

Project X: Initial Configuration

Paul Derwent
Director's Review CD-0 Cost Range Exercise
March 16, 2009



- What is its role?
 - Projects have to work within context of DoE order 413.3a
 - Program and Project Management for the acquisition of Capital Assets
 - Critical Decision path
- Input to CD-0 “Approve Mission Need”
 - R&D and Conceptual Planning
 - “A Mission Need Statement is the translation of this gap into functional requirements that cannot be met through other than material means. It should describe the general parameters of the project, how it fits within the mission of the Program, and why it is critical to the overall accomplishment of the Department mission, including the benefits to be realized. **The mission need is independent of a particular solution, and should not be defined by equipment, facility, technological solution, or physical end-item.** This approach allows the Program the flexibility to explore a variety of solutions and not limit potential solutions.”
- requires a cost range!!!!
 - Define a configuration to cost
 - A Major Systems Project > \$750M



- The P5 report identifies mission need based on:
 - A neutrino beam for long baseline neutrino oscillation experiments. A new 2 megawatt proton source with proton energies between 50 and 120 GeV would produce intense neutrino beams, directed toward a large detector located in a distant underground laboratory.
 - Kaon and muon based precision experiments exploiting 8 GeV protons from Fermilab's Recycler, running simultaneously with the neutrino program. These could include a world leading muon-to-electron conversion experiment and world leading rare kaon decay experiments.
 - A path toward a muon source for a possible future neutrino factory and, potentially, a muon collider at the Energy Frontier. This path requires that the new 8 GeV proton source have significant upgrade potential.



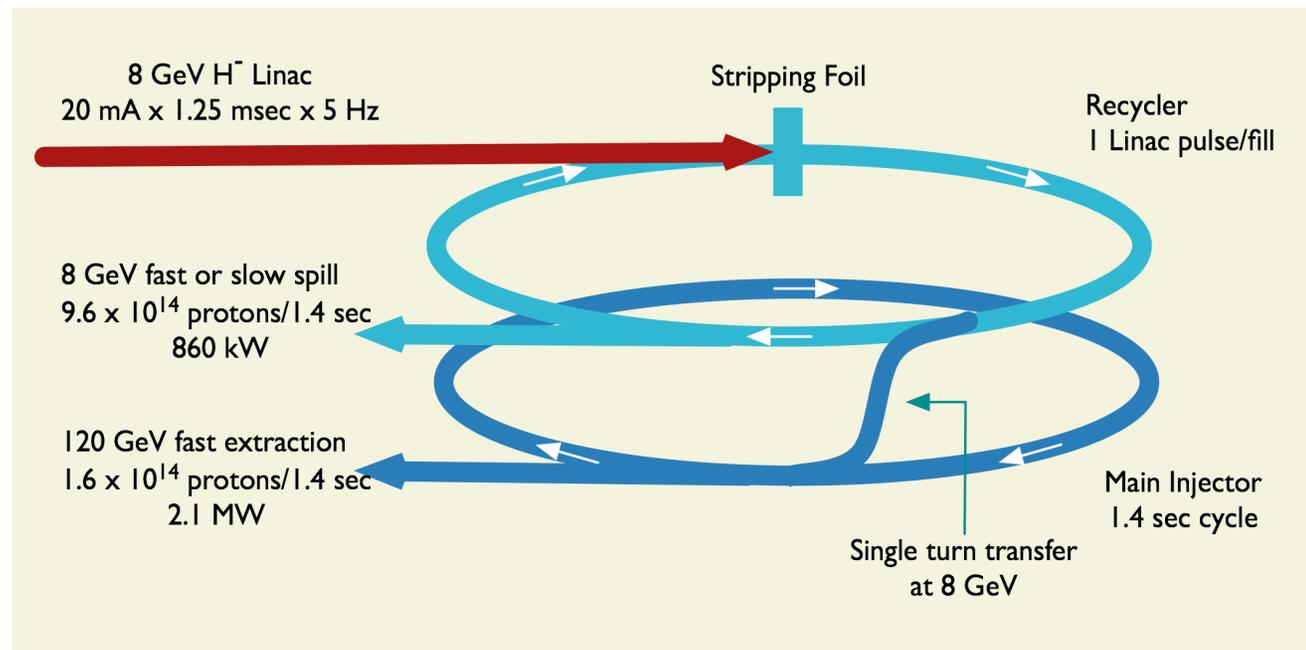
- Project X Design Criteria

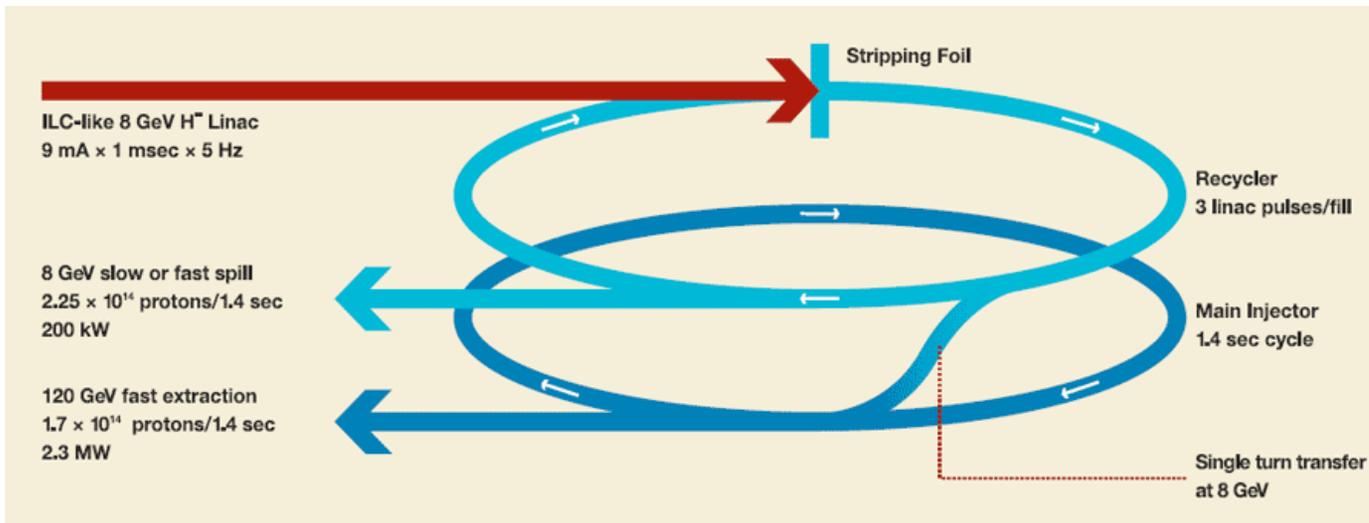
- 2 MW of beam power over the range 60 – 120 GeV;
- Simultaneous with at least 150 kW of beam power at 8 GeV;
- Compatibility with future upgrades to 2-4 MW at 8 GeV

#1: 1.6×10^{14} protons/pulse in MI
 2.14 MW @ 120 GeV
 1.97 MW @ 60 GeV

#2: 1.6×10^{14} protons/pulse @ 8 GeV
 500 kW - 850 kW

#3: Upgrade path:
 increase repetition rate 10 Hz
 increase pulse length 2.5 msec

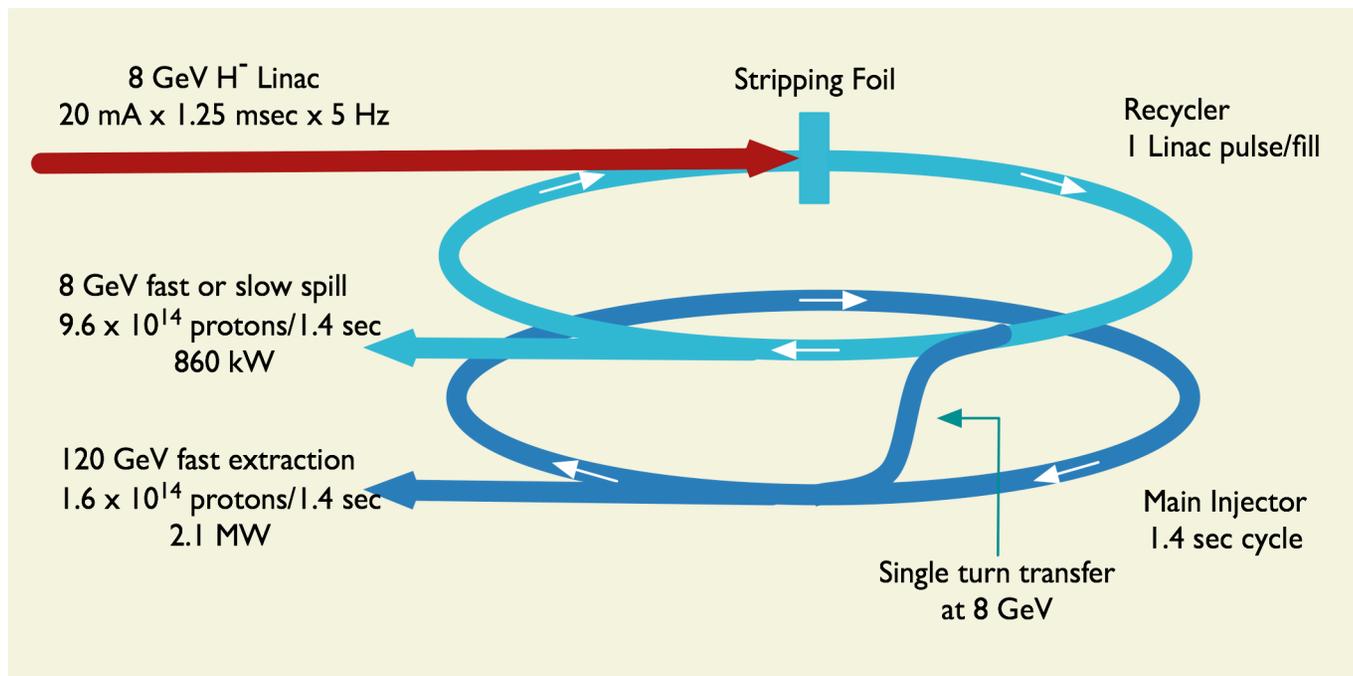




Steering Group
Project X
2007

Initial Configuration Document

Expect it will continue to evolve

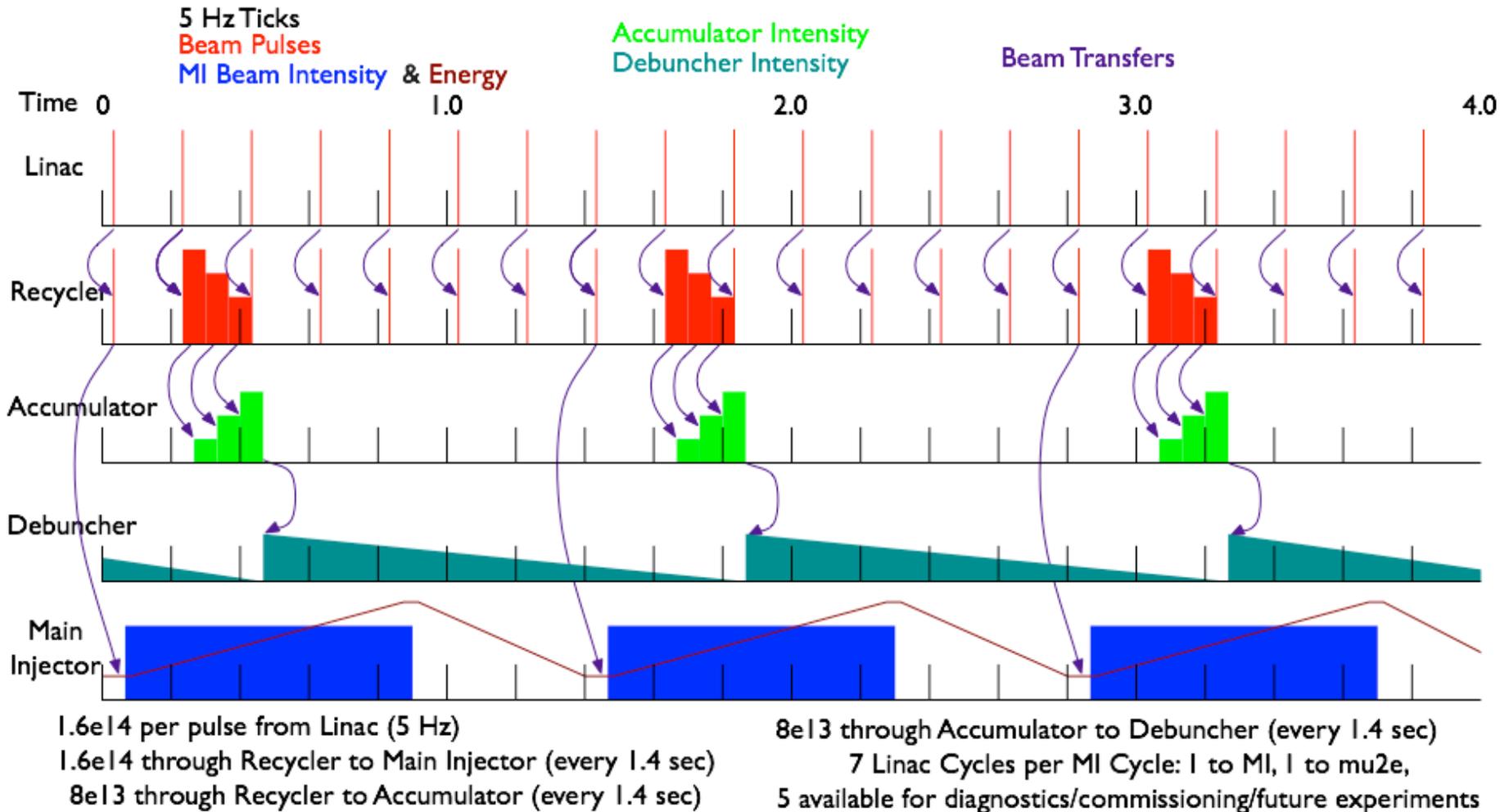




Linac	Particle Type	H ⁻
	Beam Kinetic Energy	8 GeV
	Particles per pulse	1.6 x 10 ¹⁴
	Pulse Rate	5 Hz
	Beam Power	1 MW
Recycler	Particle Type	Proton
	Beam Kinetic Energy	8 GeV
	Particles per cycle to MI	1.6 x 10 ¹⁴
	Particles per cycle to 8 GeV program	1.6 x 10 ¹⁴
	Beam Power to 8 GeV program	140 – 860 kW
Main Injector	Beam Kinetic Energy (max)	120 GeV
	Cycle Time (120 GeV)	1.4 sec
	Particles per cycle	1.6 x 10 ¹⁴
	Beam Power at 120 GeV	2.1 MW

Initially:
 2 linac beam pulses/
 1.4 seconds
 Remaining (5) pulses
 available for

- Maintain 2 MW
 down to 60 GeV
- Future upgrades
- Diagnostics





Req. No.	Description	Req.	Unit				
1.0	General			4.0	Transfer Line		
1.1	120 GeV Beam Power	2.1	MW	4.1	Injection Stripping efficiency	98	%
1.2	Total Linac Beam Power	1.0	MW	4.2	Length (approx.)	1000	meters
1.3	Available (outside of MI) Linac Beam Power	0.9	MW	4.3	Maximum Average activation level	20	mrem/hr
1.4	Available (outside of MI) Duty Factor	86	%	4.4	Availability	98	%
1.5	120 GeV Availability	75	%	4.5	Momentum Aperture	+/- 0.75	%
1.6	8 GeV Availability	80	%	4.6	Minimum Transverse Aperture	25	π -mm-mrad
				4.7	Maximum Dipole Field	0.05	T
				4.8	Transport Efficiency	99.99	%
				4.9	Final Energy Variation	+/- 0.11	%
2.0	325 MHz Linac			4.10	Energy	8	GeV
2.1	Average Beam Current	20	mA				
2.2	Pulse Length	1.25	msec				
2.3	Repetition rate	5	Hz	5.0	Recycler		
2.4	325 MHz Availability	98	%	5.1	Energy	8	GeV
2.5	Peak RF Current	31.9	mA	5.2	Storage Efficiency	99.5	%
2.6	Final Energy	420	MeV	5.3	Availability	95	%
2.7	Linac Species	H-		5.4	Injection Rate	5	Hz
2.8	Transverse Emittance (95% normalized)	2.5	π -mm-mrad	5.5	Maximum Space Charge Tune Shift	0.05	
2.9	Macro Bunch Duty Factor	67	%	5.6	95% normalized transverse emittance	25	π -mm-mrad
2.10	Macro Bunch Frequency	53	MHz	5.7	r.m.s. normalized transverse emittance	13	π -mm-mrad
2.11	Micro Pulse Length	10.4	microsec	5.8	Bunching factor	2	
2.12	Micro Pulse Period	11.1	microsec	5.9	Longitudinal emittance per Bunch	0.5	eV-Sec
				5.10	Cycle Time	1.4	sec
				5.11	RF Frequency	53	MHz
				5.12	Abort Gap Length	700	nsec
3.0	1300 MHz Linac			5.13	Peak Recycler Beam Current	2.36	A
3.1	Average Gradient (ILC portion)	25	MV/meter	5.14	Fast Extraction Rate	15	Hz
3.2	Average Gradient (S-ILC portion)	23	MV/meter	5.15	Fast Extraction Pulse Length	1.6	microsec
3.3	Average Beam Current	20	mA				
3.4	Pulse Length	1.25	msec	6.0	Main Injector		
3.5	Repetition rate	5	Hz	6.1	120 GeV cycle Time	1.4	sec
3.6	1300 MHz Availability	88	%	6.2	RF Frequency	53	MHz
3.7	Initial Energy	420	MeV	6.3	Abort Gap Length	700	nsec
3.8	Peak RF Current	31.9	mA	6.4	Acceleration Efficiency	99	%
3.9	Linac Species	H-		6.5	Main Injector Beam Current	2.36	A
3.10	Maximum Energy Deviation	+/-30	MeV	6.6	Final Energy	120	GeV
3.11	Maximum Time of Arrival Deviation	1	nsec	6.7	120 GeV Beam Power	2.1	MW
3.12	Final Energy	8	GeV	6.8	Availability	87	%
3.13	Transverse Emittance (95% normalized)	2.5	π -mm-mrad	6.9	Injection Energy	8	GeV
3.14	Macro Bunch Duty Factor	67	%	6.10	Longitudinal emittance per Bunch	0.5	eV-Sec
3.15	Macro Bunch Frequency	53	MHz	6.11	Space Charge Tune Shift	0.05	
3.16	Micro Pulse Length	10.4	microsec	6.12	95% normalized transverse emittance	25	π -mm-mrad
3.17	Micro Pulse Period	11.1	microsec	6.13	r.m.s. normalized transverse emittance	13	π -mm-mrad
				6.14	Bunching factor	2	



Facility Scope

- An 8 GeV superconducting linac
 - 325 MHz section to 420 MeV
 - 1.3 GHz section to 8 GeV
- Beam line for transport to Recycler
- Modifications to Recycler for H⁻ injection and transfer to MI
- Modifications to Main Injector to support acceleration and extraction of high intensity beams
- Ends at extraction from Recycler or Main Injector

Assumptions

- Existing linac and booster no longer operational
- Existing Tevatron no longer operational (cryo systems available)
- Existing test beam facility in Meson continues at low duty factor
- Existing antiproton source reconfigured and operating in support of $\mu 2e$
- Existing neutrino beamline and target for DUSEL



Project X **1000 kW 8GeV Linac**

31 Klystrons (2 types)
453 SC Cavities
57 Cryomodules

Front End Linac

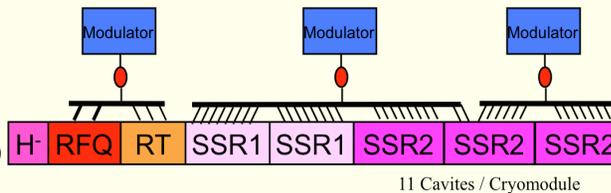
325 MHz 0-10 MeV

1 Klystron (JPARC 2.5 MW)
RFQ + 18 RT Cavities

325 MHz 10-120 MeV

2 Klystrons (JPARC 2.5 MW)
51 Single Spoke Resonators

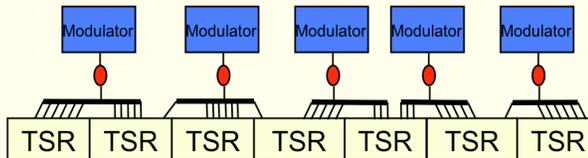
5 Cryomodules



11 Cavities / Cryomodule

325 MHz 0.12-0.42 GeV

5 Klystrons (JPARC 2.5 MW)
42 Triple Spoke Resonators
7 Cryomodules



6 Cavities-6 quads / Cryomodule

2.5 MW JPARC
Klystron

Multi-Cavity Fanout
Phase and Amplitude Control

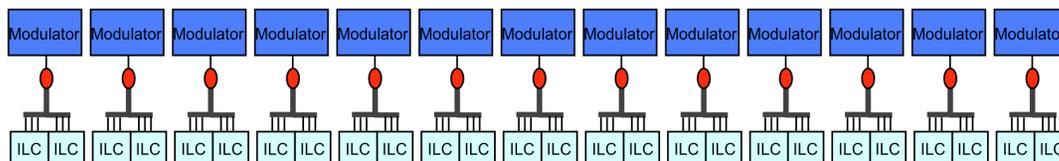
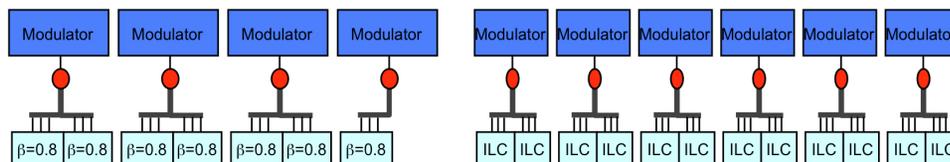
1300 MHz 0.42-1.3 GeV

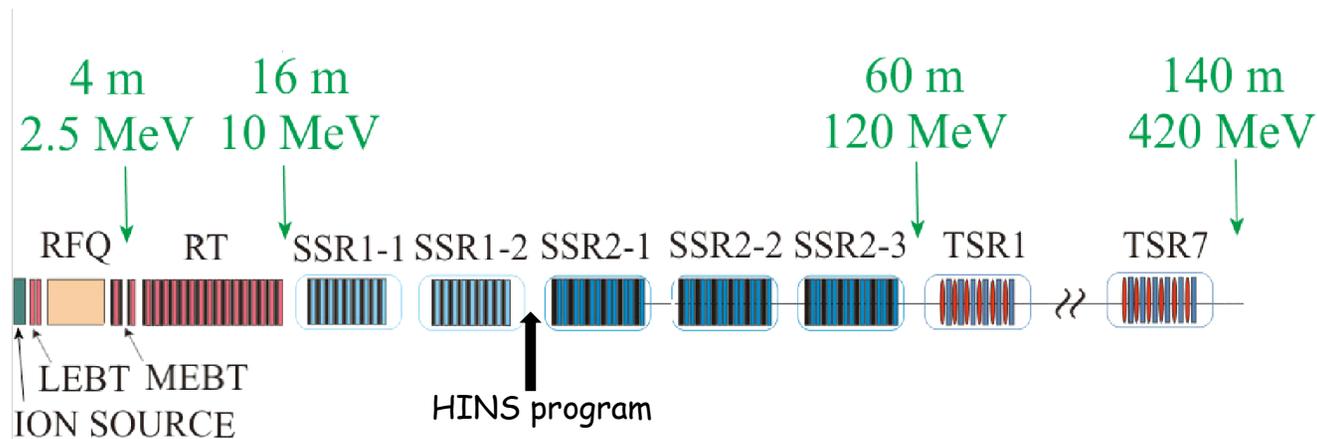
4 Klystrons (ILC 10 MW MBK)
56 Squeezed Cavities ($\beta=0.81$)
7 Cryomodules

1300 MHz 1.3-8.0 GeV

19 Klystrons (ILC 10 MW MBK)
304 ILC-identical Cavities
38 ILC-like Cryomodules

1300 MHz LINAC

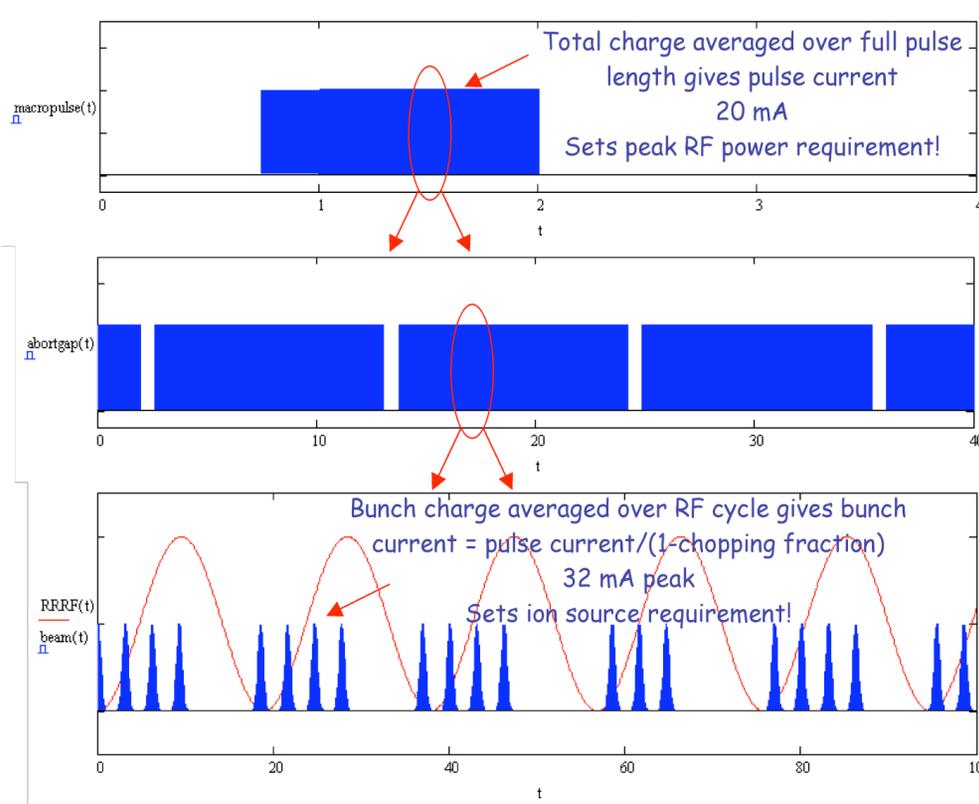




- 50 keV H⁻ ion source
- 2.5 MeV RFQ
- Medium Energy Beam Transport
 - 2 rebuncher RF cavities
 - 3 solenoids
 - Beam chopper
- Room temperature cavities interspersed with SC solenoids to 10 MeV
- $\beta = 0.22$ single-spoke resonator SC cavities to 30 MeV
- $\beta = 0.4$ single-spoke resonator SC cavities to 120 MeV
- $\beta = 0.6$ triple-spoke resonator SC cavities to 420 MeV
- Vector Modulators throughout -- multiple cavities per klystron



- Beam structure:
 - 53 MHz structure for Recycler/Main Injector
 - 700 nsec gap every 11.1 μ sec for the Recycler/Main Injector kickers
 - 75 nsec gap every 1.6 μ sec for the μ 2e pulses (fast kickers)



1.25 msec linac beam pulse
4 msec full scale

Linac beam chopped for
700 nsec abort gap
40 μ sec full scale

Linac 325 MHz beam
chopped for RR RF
Multiple linac bunches per
53 MHz RR RF cycle
100 nsec full scale



- 0.42-1.3 GeV $\beta=0.81$ Section:
 - S-ILC: same frequency, shorter cavity
 - Needs to be developed!
- ILC Type 4 Cryomodules $\beta=1$ Section
 - 8 cavities, 1 quad
 - 25 MV/m
 - 2 CM/klystron
- Linac Parameters:
 - 25 MV/m, 1.5 msec pulse, 5 Hz
 - 20 mA, 1.25 msec flattop
- 10 MW multi beam klystron
 - Developed for ILC
- Coupler power 550 kW max
 - Average power < 5 kW
- Handle voltage transients
 - 53 MHz spacing
 - Kicker gaps every 11 μ sec

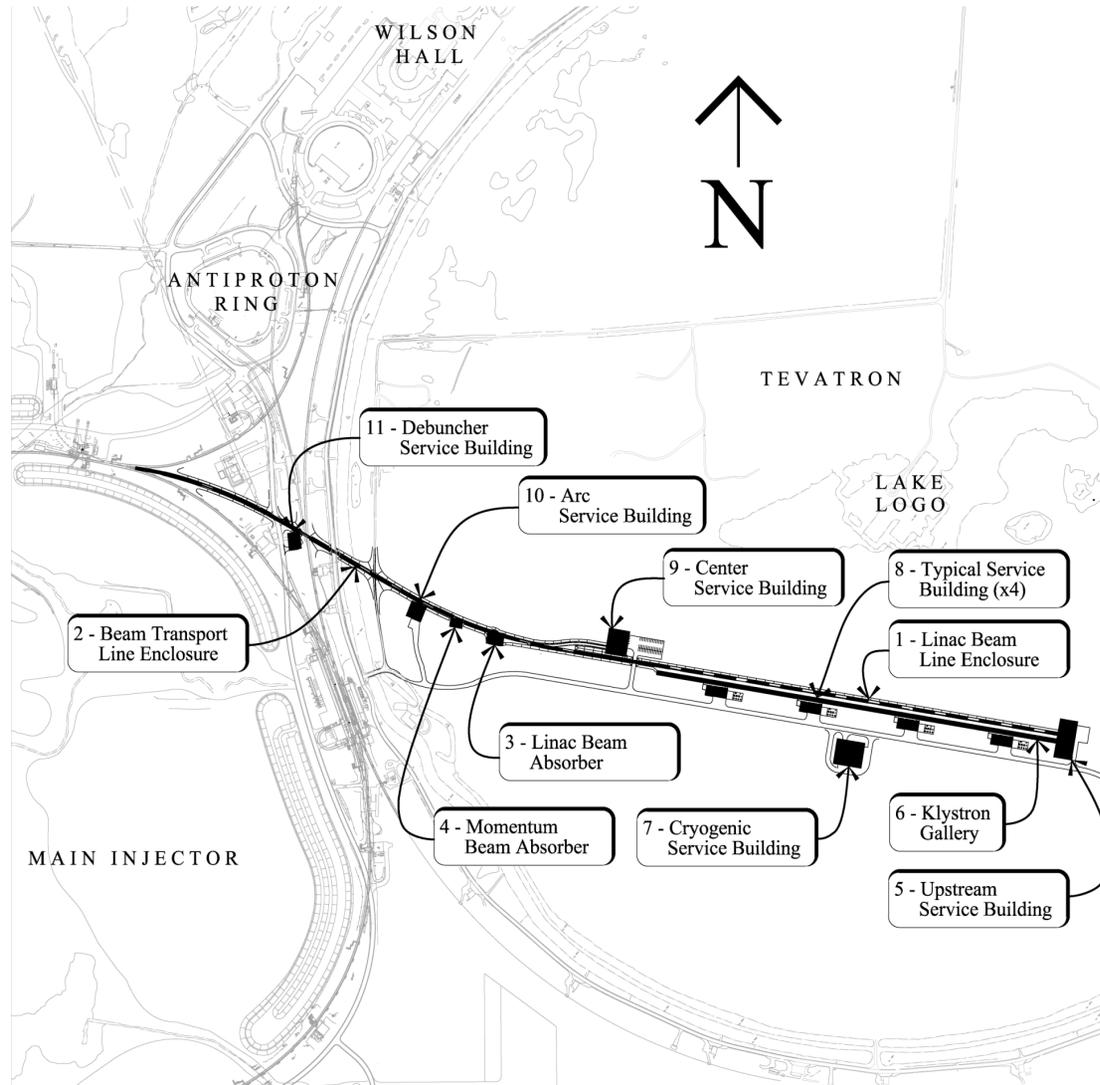


Cavity and Klystron Counts

	Cavities	Cryomodules	Klystrons
SSR (2 types)	51	5	2 2.5 MW
TSR	42	7	5 2.5 MW
S-ILC	56	7	4 10 MW MultiBeam
ILC	304	38	19 10 MW MultiBeam
Total	453	57	30 (+1 for warm section)



- Linac output to MI Tunnel
 - ~1 km
 - Cryo shield -- mitigate blackbody stripping
 - <500 G fields -- mitigate magnetic stripping
- Collimation
 - Transverse: large amplitude
 - Momentum: off momentum
- Losses < 1W/m => >99.9% transmission efficiency
- Multi-turn injection system
 - 1.25 msec = 110 turns in Recycler
 - Thin foil stripping
- Transverse & Longitudinal Painting
 - Minimize space charge tune shift in Recycler and Main Injector (< 0.05)
- Elevation matched to MI elevation
 - Shielding
 - Interferences with existing enclosures
 - Line longer -- Vertical bend to reach Recycler





Recycler

- Proton ring with single turn transfer to MI : already done for Nova
- Lattice Modifications for injection
- 53 MHz and 106 MHz RF for capture
- Fast extraction for $\mu 2e$
 - Move Nova injection kicker
- Electron cloud mitigation
 - Coat beam pipe?

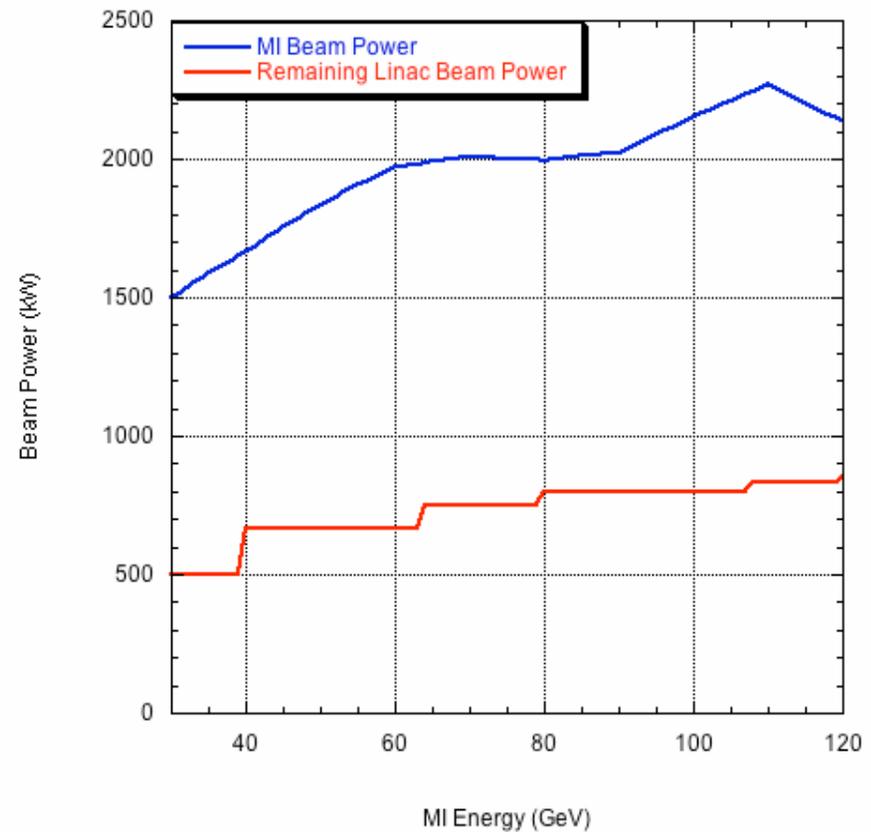
Main Injector

- Single turn injection from Recycler
- ~3x Intensity of Nova era
- 53 MHz and 106 MHz RF
 - Increase bucket area for acceleration
 - 53 MHz design exists, 106 MHz does not
- Electron cloud mitigation
 - Coat beam pipe?
- Matched γ_t jump (W. Chou et al., PAC 1997)
 - 8 pulsed quad triplets
 - 2 units in 0.5 msec (16x faster)



Main Injector Beam Power

- Optimum energy for long baseline neutrino program?
 - Deliver > 2 MW for extracted beam energies > 60 GeV (1.8 MW at 50 GeV)
 - Varying the MI cycle time
 - Holding beam in the Recycler to match 5 Hz from linac
 - Deliver > 500 kW for 8 GeV beam

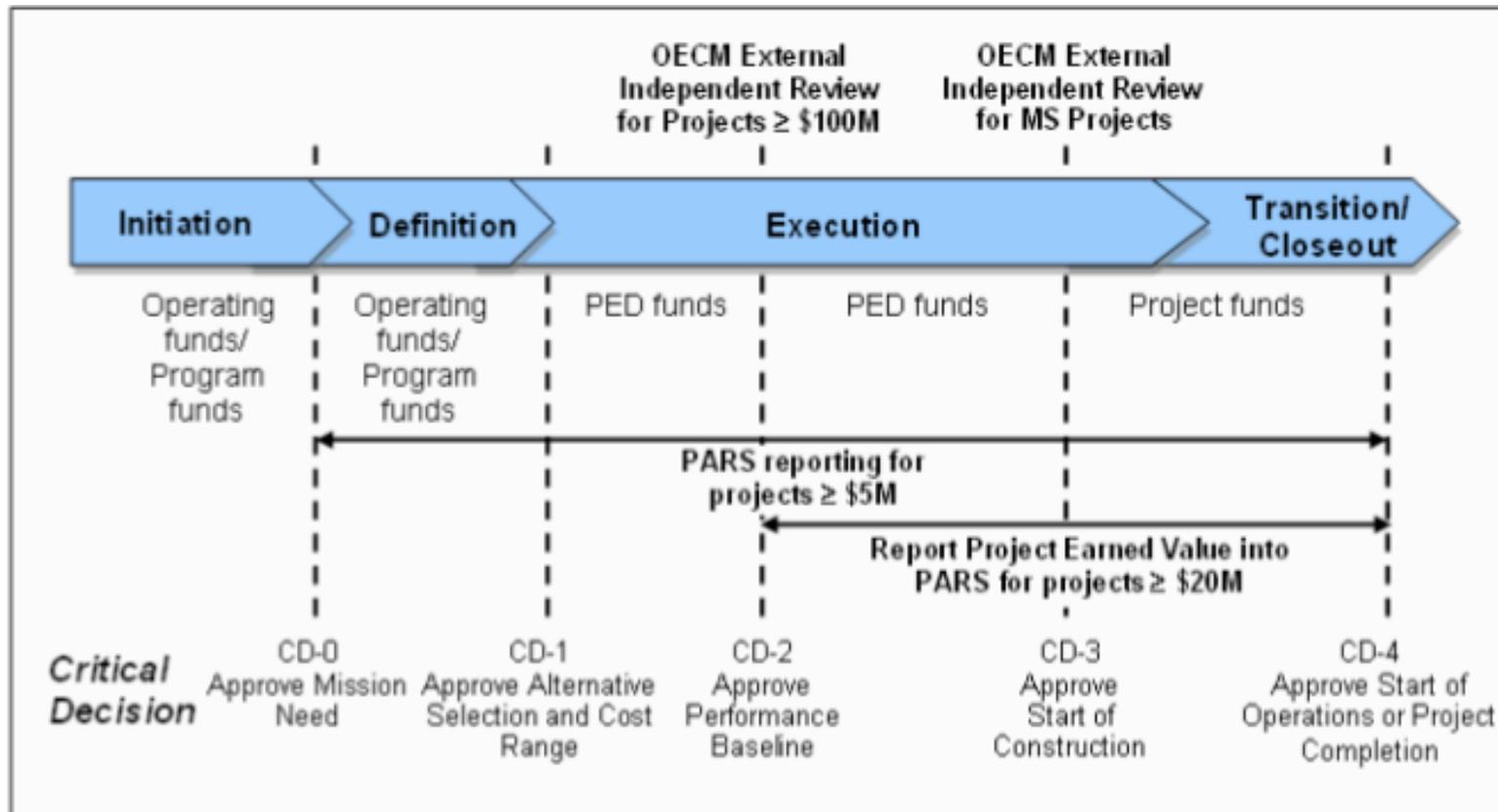




- Conventional Facilities
 - Tunnels
 - Service buildings
 - Site prep
 - Utilities
- Controls
 - Time Stamping
 - Machine Protection
 - ~1 M devices and properties
 - Evolving system
 - Support existing complex
- Cryogenic Plant
 - 325 MHz: two phase liquid helium at 4.5 K
 - 1.3 GHz: saturated He II at 2 K
 - Segmentation and Distribution
- Instrumentation
 - Beam loss monitoring
 - Beam position monitoring
 - Machine protection
 - Development of new instruments
 - In SRF section



- Initiation Phase of project
- Director's Review March 2009
 - Expect “Detailed estimate that represents the upper range of cost”
 - Input to CD-0





- CD-0: July 2009
 - DoE writes the Mission Need Justification document, based on
 - P5 Report
 - Cost Range exercise (from ICD)
 - not a technology choice or a baseline
 - “The mission need is independent of a particular solution, and should not be defined by equipment, facility, technological solution, or physical end-item”
 - a “Major System Project” >750 M\$
 - changes review process and who has critical decision authority (e.g., the Secretarial Acquisition Executive or the Under Secretary of Science)
- With CD-0, enter Definition Phase
 - Alternative Concepts considered to arrive at a recommended alternative
 - To establish the optimal configuration for baseline
 - Applications of Value Management & Engineering
 - Performance, scope, schedule, cost, security, ES&H
 - Provide Details necessary to develop a range of estimates for the project cost and schedule
 - Request for Project Engineering Design Funds, which fund the project from CD-1 to CD-3



- CD-1 (“Approve Alternative Selection and Cost Range”)
 - “CD-1 approval marks the completion of the project Definition Phase, during which time the conceptual design is developed. This is an iterative process to define, analyze, and refine project concepts and alternatives. This process uses a systems methodology that integrates requirements analysis, risk identification and analysis, acquisition strategies, and concept exploration to evolve a cost-effective, preferred solution to meet a mission need.”
 - Conceptual Design Report
 - Design Review of the Conceptual Design
 - Additional documents for Project (16 separate documents and plans)
- CD-2 (“Approve Performance Baseline”)
- CD-3 (“Approve Start of Construction”)



- Developed an Initial Configuration that meets the Mission Need
 - > 2 MW at 60-120 GeV from MI
 - Additional 8 GeV beam for other experiments (mu2e)
 - Upgrade path to higher beam power at 8 GeV
 - Double the repetition rate (5 Hz => 10 Hz)
 - Double the pulse length (1.25 msec => 2.5 msec)
 - Conventional facilities, cryo plant, utilities designed with upgrades in mind
 - 325 MHz and 1.3 GHz superconducting RF linac
 - Multi-turn injection to Recycler
 - Single turn transfer to Main Injector
- Developed an RD&D plan:
 - Plan to go from initial configuration to baseline configuration
 - Input to the total cost
 - Basis for PED fund request
- Developed a cost range based on this configuration
 - Cost through hardware commissioning (CD-4)